



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBH9928-1
Job Sheet 182246



Part No: RBH9928-1

Job Qty: 1 ea *2*

Part Name: Gage



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/21/18

Job Tracking No:

Due Date: 8/21/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBH9928-1 Rev L IPP Rev A 17.11.13 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev A DP Verify DD/IPP Rev C 17.13.13 Re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/21/18	8/21/18	0.00	0.00	Start Up Small Fab-2		<i>MLL</i>
110	Small Fab	1 pcs	8/21/18	8/21/18	0.00	1.00	Small Fab		<i>MLL</i>
120	QC	1 pcs	8/21/18	8/21/18	0.00	0.00	QC5		<i>MLL</i>
130	Packaging	1 pcs	8/21/18	8/21/18	0.00	0.00	Packaging3		<i>MLL</i>
140	QC21-FG	1 Ea	8/21/18	8/21/18	0.00	0.00	QC21		<i>MLL</i>

Part Op 110 - 1-Assemble as per DWG. Sheet 1 2-Glue -1 and -3 using contact cement 3-Make knot at each end of 8858T2
Descriptions: bungee cord 4-Tolerances as per note 10.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8858T2	Abrasion Resistant Elastic Cord, 5/16" dia., Multicolor	1.8300 ft (1.83 ea)	90-Start up Operation	<i>5015403</i>
RBH9928-1-1	Gage	1 Ea (1 ea)	90-Start up Operation	<i>5105756</i>
RBH9928-1-3	Decal	1 Ea (1 ea)	90-Start up Operation	<i>5030289</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8858T2	2	101	0
	RBH9928-1-1	1	0	0
	RBH9928-1-3	1	85	0

Part Specifications

Specifications could not be found.

Plex 8/21/18 9:59 AM dart.logan.david



Container No: S106422



Part: RBH9928-1

Job No: 182246

Serial No/Batch: S106422

Revision: L

Inspector:

Exp Date:

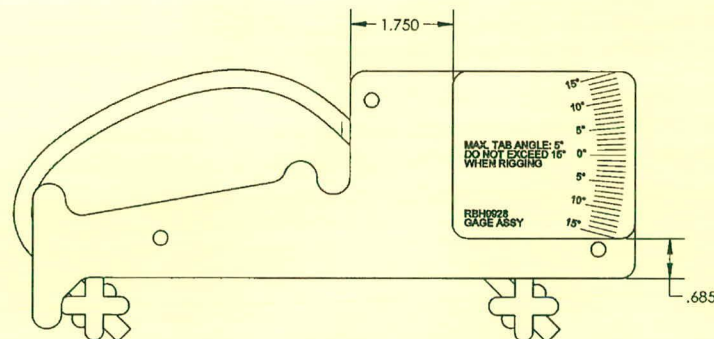
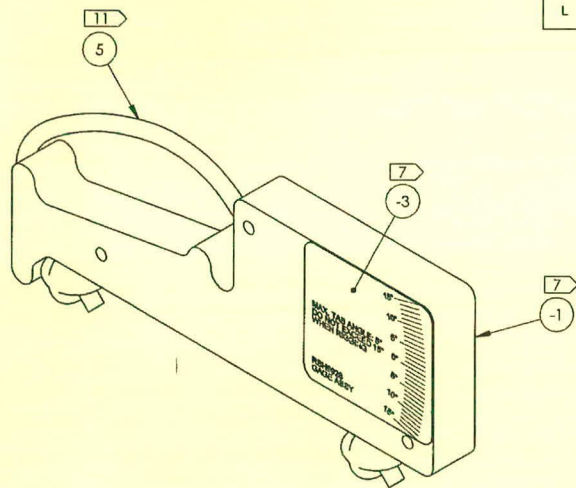
Instructions:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/29/10

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-1-1	GAGE	2
-3	1	RBH9928-1-3	DECAL	3
5	22"	McMaster#8858T2	BUNGEE CORD 5/16" DIA. 22" LG.	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
9	SEPARATED FROM RBH9928.	-	6/5/2013	BIM	EB
9A	CH'D TITLEBLOCK TOLERANCES FROM .005 TO .010, .01 TO .03. -1 CH'D MOST DIM. PRECISION FROM .XXX TO .XX. ADDED MISSING CRITICAL 4.594 DIM	-	7/24/2013	RJC	GE
10	UPDATED TO NEW STANDARDS. -1 CH'D DIMS WAS 8.00 IS (8.13), WAS 2.88 IS (2.88), WAS .50 IS (.50), WAS .50 IS (.50), WAS .50 IS (.83), WAS .89 IS (.89), WAS 2.50 IS (2.50), WAS 2.01 IS (2.01), WAS .50 IS 2X .50, WAS 2.56 IS 2X 2.56, WAS 2X .50 IS .50, WAS 2X R.28 IS 5X R.28. DELETED DIMS .50, .50, 1.37, .50. ADDED DIMS (4.51), 4.07. -3 CH'D TEXT HEIGHT FROM .5 TO .13.	-	10/28/2016	DPD	SM
K	-1 MATERIAL CHANGED FOR McMaster#, -5 DRAWING ADDED, NOTE 7, 10 & 11 ADDED ON SHEET 1, NOTE 7 ADDED ON SHEET 3, TEMPLATE UPDATED	17-723	17.10.30	VM	WM
L	PURCHASE DESCRIPTION ADDED ON ITEM 5, LASER ENGRAVE REMOVED ON -3, McM# CHANGED ON -1	17-753	17.12.4	VM	WM



RBH9928-1 GAGE

NOTES:

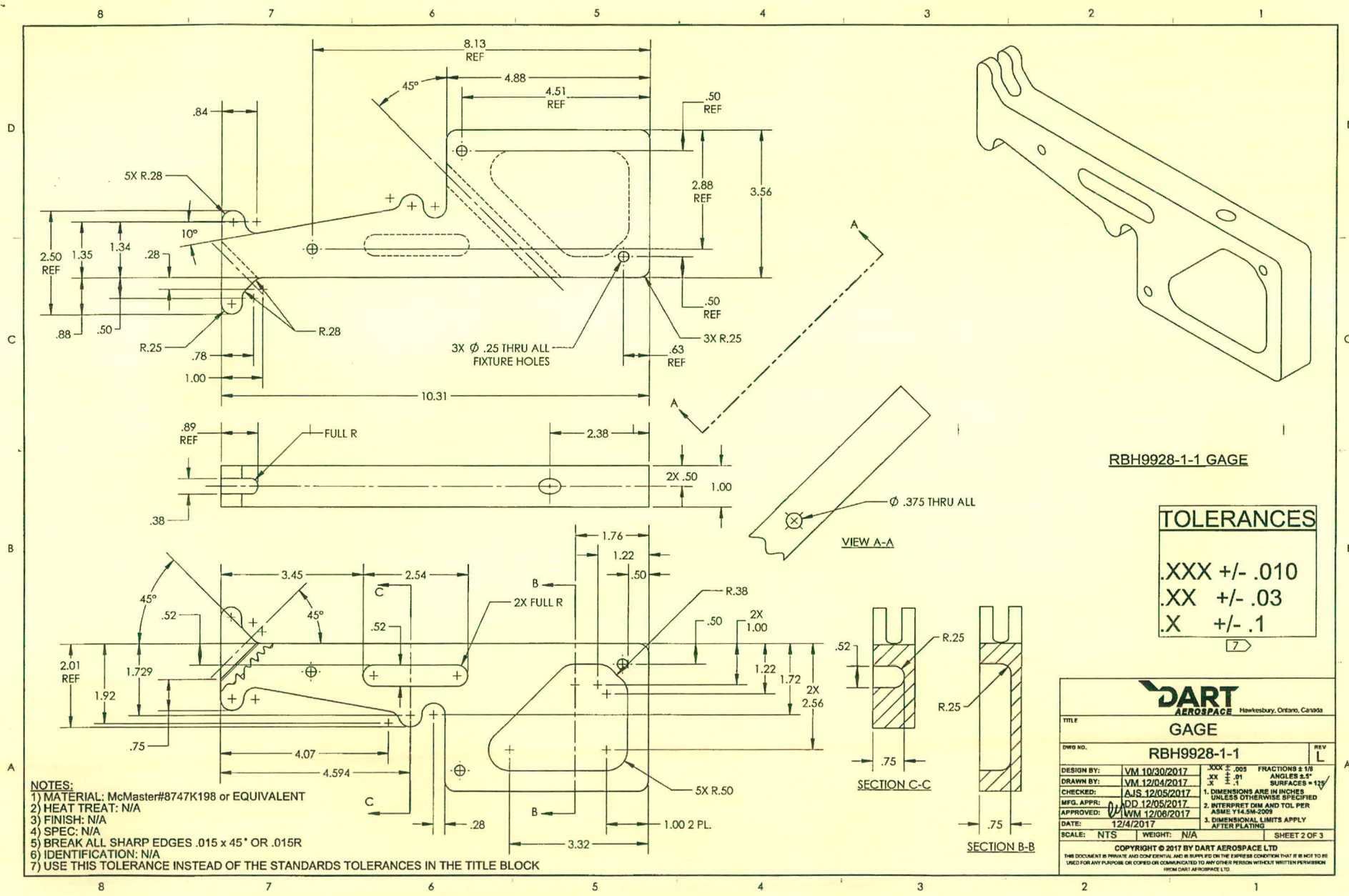
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) GLUE -1 AND -3 TOGETHER WITH CONTACT CEMENT
- 8) USED IN ASSY: RBH9928
- 9) USED ON: SCHWEIZER-269 & 300, MD-369H, MD-500
- 10) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK
- 11) MAKE A KNOT AT EACH END

TOLERANCES

.XXX +/- .010
 .XX +/- .03
 .X +/- .1

10

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE GAGE	
DWG NO. RBH9928-1	REV L
DESIGN BY: VM 10/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
DRAWN BY: VM 12/04/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
CHECKED BY: AJS 12/05/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
MFG. APPR: DD 12/05/2017	
APPROVED BY: VM 12/06/2017	
DATE: 12/4/2017	
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 3	
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



RBH9928-1-1 GAGE

TOLERANCES	
XXX	+/- .010
XX	+/- .03
X	+/- .1

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE GAGE	
DWG NO. RBH9928-1-1	REV L
DESIGN BY: VM 10/30/2017	XXX ± .005 FRACTIONS & 1/8 ANGLES & 5° SURFACES ± 12°
DRAWN BY: VM 12/04/2017	XX ± .01
CHECKED BY: AJS 12/05/2017	X ± .1
MFG. APPR: DD 12/05/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED BY: VM 12/08/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 12/4/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
COPYRIGHT © 2017 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS RETURNED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

NOTES:
1) MATERIAL: McMaster#8747K198 or EQUIVALENT
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A
7) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK

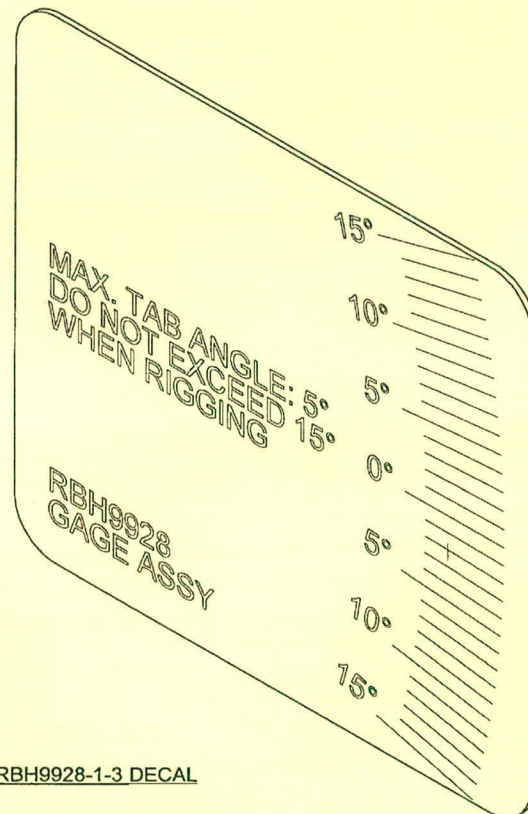
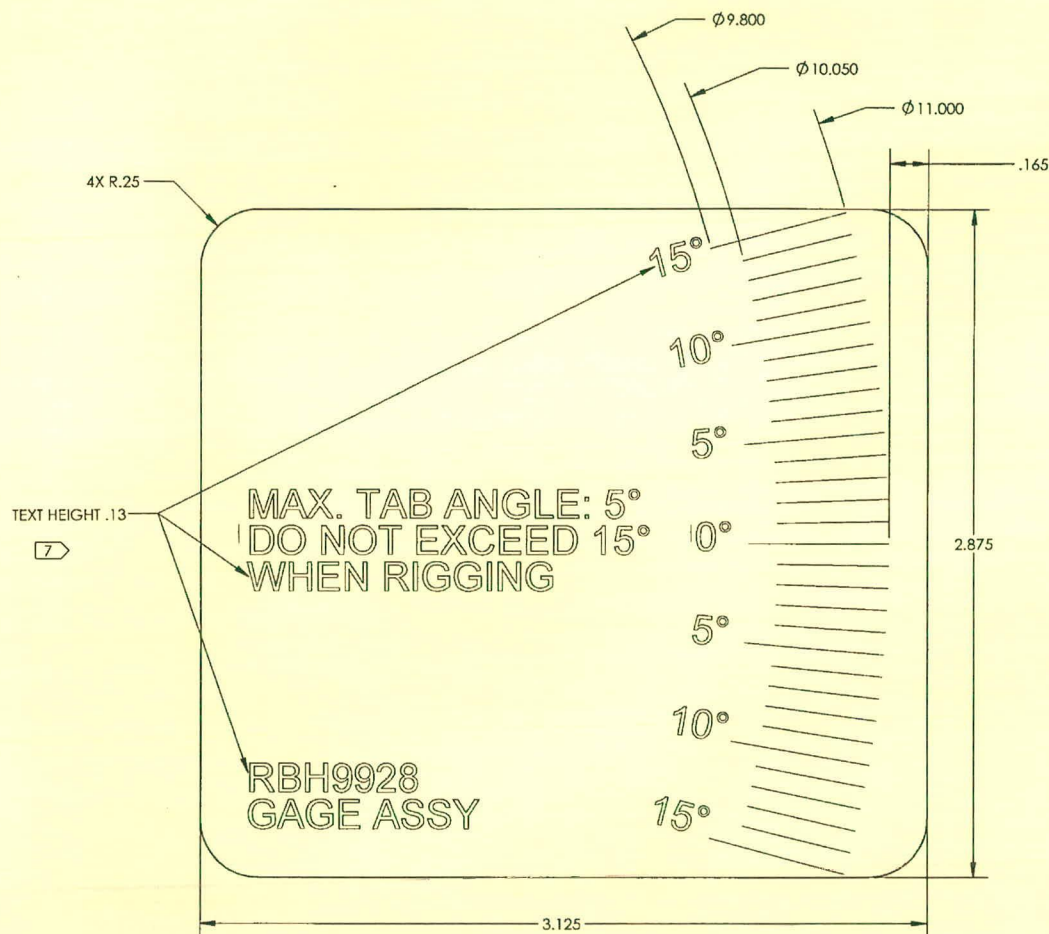
8 7 6 5 4 3 2 1

D

C

B

A



RBH9928-1-3 DECAL

TOLERANCES	
.XXX	+/- .010
.XX	+/- .03
.X	+/- .1

NOTES:

- 1) MATERIAL: MCLOONE GRAPHICS #McL 259122-1
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A
- 7) USE RBH9928-1-3 LATEST REV PDF
- 8) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK

DART AEROSPACE		Howesbury, Ontario, Canada	
TITLE DECAL			
DWG NO. RBH9928-1-3		REV L	
DESIGN BY:	VM 10/30/2017	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 12/04/2017	XX ± .01	ANGLES ± 5°
CHECKED:	AJS 12/05/2017	X ± .1	SURFACES ± 12°
MFG. APPR:	DD 12/05/2017	1. DIMENSIONS ARE IN INCHES	
APPROVED:	WM 12/06/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	12/4/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 3 OF 3	
COPYRIGHT © 2017 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD			

8 7 6 5 4 3 2 1

